ARCHED WINDOW FLASHING

This installation guide is designed for integral flanged window applications, where the window is installed after the weather-resistant barrier is applied. **Fortifiber Building Systems Group** provides this Window Flashing Installation Guide to assist installers by demonstrating an efficient and effective method for exterior window flashing installation. Compliance with the building code and proper installation are critical in reducing potential water leakage points.

The following Fortifiber flashing products are acceptable for this method:

- **Moistop E-Z Seal® Self Adhesive Flashing**
  - 6, 9, 12 inch x 75' rolls
- **FortiFlash® Self-Adhesive Waterproof Flashing Membrane**
  - 4, 6, 9, 12, 18 and 36 inch x 75' rolls
- **FortiFlash® Commercial Waterproof Flashing**
  - 6, 9, 12 and 18 inch x 75' rolls
- **FortiFlash® Butyl Flashing**
  - 4, 6, 9 and 12 inch x 75' rolls
- **Moistop neXt® Flashing, 6, 9, and 12 inch x 200' rolls**
- **Moistop PF® Flashing, 6, 9, and 12 inch x 300' rolls**
- **Moistop® Sealant**
  - (Exceeds AAMA Standards)

**Note:** Each opening should be treated independent of the others. Starting at the lower windows, work toward the top. The installation of all windows must follow the proper sequence of installation, as opposed to trying to flash all of the windows at once to save time, save material, or make the job easier. Fortifiber recommends the use of a well integrated weather-resistive barrier with all of its flashing systems.

1. **SILL FLASHING**
   - Allow enough length for Arch flashing in step 3.

2. **INSTALL WINDOW**
   - Apply a ¾” bead of Moistop® Sealant between window flange and flashing.
   - Install Window according to Window manufacturers instructions.

3. **ARCH FLASHING**
   - Allow for enough overlap so that the flange fasteners will not be exposed.

4. **HEAD FLASHING**
   - Head flashing should cover top of flange fasteners.

Call 1-800-773-4777 for Technical Assistance
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**Limitations:** For optimum adhesion, FortiFlash and Moistop E-Z Seal flashing should be applied at temperatures between 40°F (4.4°C) and 120°F (48.9°C). FortiFlash is the only Fortifiber flashing product that can be installed horizontally or at a slope of less than 60°. Where installed horizontally or with a slope of less than 60° do not use fasteners. Product should be covered as soon as possible. Inspect product to insure it is free of any protrusions or damage which may compromise its moisture-resistive properties. FortiFlash is not compatible with EPDM or flexible (plasticized) Polyvinyl Chloride (PVC) based products. FortiFlash and Moistop E-Z Seal are not compatible with some sealants. Consult with sealant manufacturer for compatibility information. Direct exposure of sealant to the adhesive side of FortiFlash or Moistop E-Z Seal can be detrimental if the amount of sealant exceeds what is specified above. Please follow these recommendations regarding location and amount of sealant to be used. Fortifiber strongly recommends against the practice of using a “knockdown bead of sealant” or “buttering the flange” with sealant, because this amount of sealant is excessive and unnecessary.