## TECHNICAL DATA SHEET

### Henry® 204® Plastic Roof Cement

<table>
<thead>
<tr>
<th>Physical Property</th>
<th>Typical Value</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Black thick paste</td>
<td>-</td>
</tr>
<tr>
<td>Base</td>
<td>Refined asphalt</td>
<td>-</td>
</tr>
<tr>
<td>Behavior @ 140 °F (60 °C)</td>
<td>No blistering, sagging or sliding</td>
<td>ASTM D4586</td>
</tr>
<tr>
<td>Consistency @ 77 °F (25 °C)</td>
<td>Trowel grade</td>
<td>ASTM D217</td>
</tr>
<tr>
<td>Freeze Resistance</td>
<td>Does not freeze</td>
<td>-</td>
</tr>
<tr>
<td>VOC</td>
<td>300 g/l maximum</td>
<td>EPA Method 24</td>
</tr>
<tr>
<td>Flash Point</td>
<td>105 °F (40.6 °C)</td>
<td>ASTM D3278</td>
</tr>
<tr>
<td>Pliability @ 32 °F (0 °C)</td>
<td>No cracking or separation</td>
<td>ASTM D4586</td>
</tr>
<tr>
<td>Water by Weight</td>
<td>3% maximum</td>
<td>ASTM D4586</td>
</tr>
<tr>
<td>Weight per Gallon</td>
<td>8.5-9.5 lbs.</td>
<td>ASTM D1475</td>
</tr>
</tbody>
</table>

### Approvals and Certifications

- Miami-Dade County Approved
- Meets or exceeds ASTM D4586, Standard Specification for Asphalt Roof Cement

### Description

**Henry® 204® Plastic Roof Cement** is a premium, trowel-grade sealant for dry surfaces. It is made from high quality refined asphalt and spreads easily. It forms a tough film that won’t become brittle and crack in the coldest weather, or run and sag in the hottest.

### Features

- Watertight seal
- Flexible and durable
- For most roof surfaces
- Trowel grade

### Product Size

- 1 quart, 1 gallon, 3.5 gallon and 5 gallon

### Usage

- Repair holes, cracks and splits on composition, mineral surface cap sheet, asphalt coated, SBS modified and metal roofs.
- Seal leaks and openings around flashings, chimneys, vents, skylights, joints in metal edging, gutters, etc.
Henry 204® Plastic Roof Cement

Application

Clean: Henry® 204® is ready to use. Do not thin. In cold weather, store 24 hours at room temperature prior to application, or use Henry® 505 FlashMaster™ Flashing Cement. Do not heat container. Surface must be clean and dry. Cut away old roof cement if it prevents a smooth patch. Remove rust and scale from metal by wire brushing. Sweep area thoroughly to remove all gravel, dust, dirt and other foreign matter that would interfere with a good bond. To achieve a better bond on new or previously uncoated concrete, masonry or metal, prime with Henry® 104Q QuikDry® Asphalt Primer. Also prime surfaces which are very dusty, rusty or highly absorbent.

Apply: Repair cracks, breaks, tears and holes by applying ⅛" to ¼" thick with a trowel or putty knife. Work the cement into the crack or break and spread it 2" to 4" beyond, feathering the edges. For best results, embed polyester fabric or open mesh glass fabric to reinforce the cement, then cover with additional cement.

Gravel Roofs: Remove embedded gravel before making repair.

On wet surfaces, use Henry® 208®, Henry® 208R® or Henry® 209XR Wet Patch® Roof Leak Repair. Do not heat container or store at temperatures greater than 110 °F (43 °C). When transporting, make sure the pail is secured and the lid is tight to prevent spills. CLOSE AIR INTAKES ON ROOF UNTIL SOLVENTS DISSIPATE! Not recommended for use over gravel, rubber or PVC sheet roofing, wood shingles or flashings. To extend the life of the mastic, after it has weathered 30 days coat with a Henry® aluminum roof coating.

Note: Asphalt-based coatings form a water soluble residue as they weather. In areas without regular rainfall, the roof should be hosed off occasionally to prevent build-up and discoloration (removable with soap and water). Areas that pond water may accumulate more asphalt residue.

Coverage

Approximately 12 ½ sq. ft. per gallon applied ¼" thick.

Clean-up

Clean tools with kerosene, paint thinner or mineral spirits. Clean hands with waterless hand cleaner.

For more information, visit www.henry.com or for technical assistance call us at 800-486-1278. For more information on Henry’s® product warranty and liability disclaimer please visit www.henry.com/warranty. Refer to the Safety Data Sheet prior to using this product. The Safety Data Sheet is available at www.henry.com or by emailing Henry® Product Support at productsupport@henry.com or by calling 800-486-1278.

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