### Description

**MT201 - RAM-NEK MARINE TAPE** is a single-component, factory extruded 1.22 meter-long strip of high-adhesive plastic formed to the proper cross-section between two protective wrappers, one of which is silicone coated for easy stripping (brown paper). The other protective wrapper is non-removable clear polypropylene covering which remains in place over the adhesive to allow “foot pressure” on the tape during application. It offers the ultimate protection for water sensitive cargo. **MT201 - RAM-NEK MARINE TAPE** provides that extra confidence in protected cargo.

### Usage

**MT201 - RAM-NEK MARINE TAPE** can help protect against the number one cause of cargo damage - leaking hatch covers.

### Surface Preparation

All areas of loose rust and previous tape should be removed from the area to be taped. In most cases, this heavy rust will come up easily. Also remove loose paint flecks. The paint must be well bonded to the steel surface. The surface should be dry, clean and free from all dust, dirt, oil and grease. If removal of a thin film of previous Ram-Nek Marine Tape is necessary, use a “degreaser” chemical. For product to perform satisfactorily, the surface to which it is correctly applied MUST BE firm and solid.

### Application

**MT201 - RAM-NEK MARINE TAPE** is cut into 1.22 meter-long strips. The strips allow for easier handling as well as a more correct application. **MT201 - RAM-NEK MARINE TAPE** is a “peel” and “stick” application. Remove the brown paper with a sudden and strong jerk, which will expose the black adhesive. Apply the tape over the joint, and exert “foot pressure” on top of the tape to assure a proper bond. Short strips make the centering of the tape over the joint easier.

On the side joints, make sure the tape is carefully positioned to cover this area. Press firmly by hand on the side joint to make sure that the best bond is made. Center the remaining portion of the first strip over the first part of top joint. Press the rest of this initial strip in place by hand. Walk on this initial strip. Take a second strip and overlap about 13mm (1/2”). Carefully center the second strip over the joint. Again, apply “foot pressure” to the second strip - walk on all areas of the strip. Apply additional strips until the joint is completely sealed. Also, complete the side joint on the other end of the hatch cover. Apply product around the coaming joint after the hatch is closed. Press firmly with your hand on all areas of the product.

**REMOVAL:** The easiest method of removing **MT201 - RAM-NEK MARINE TAPE** is by using a long-handled scraper with a blade approximately 4” wide. Scraping the tape up will leave a thin residue of adhesive still in place. This will serve to prevent rust and will make the next application easier and faster, especially in wet weather situations. It is absolutely imperative that all of the main body of this product is removed. Only a light film should remain, not a heavy concentration of adhesive material. If the entire main body of tape is not removed, the next application will most likely not be as effective as it should be.

### Precautions

**WEATHER CONDITIONS DURING APPLICATION:** **MT201 - RAM-NEK MARINE TAPE** should be fairly warm before application. In cool weather, placing product in the sun or keeping it in a heated areas should be adequate. If these measures prove unsuccessful, the easiest manner of heating product is by using a butane torch. The flame is applied to the black adhesive side of the tape, after removing the brown paper. Torch only long enough to cause the tape to become tacky or sticky. The tape is then applied normally. Do not use a torch in areas where a flame could be hazardous. If product is too warm and gooey, keep in a cool area or shade until ready to use. If the paper is difficult to remove, dip the tape strips into a container of water. The paper would then come off easily. **DO NOT APPLY** **MT201 - RAM-NEK MARINE TAPE** to wet or damp surfaces.

### Product Sizes

<table>
<thead>
<tr>
<th>30 (4.3in(110mm)x4ft) STRIPS/CS</th>
<th>30 (6in x 4ft) STRIPS/CASE (84.39)</th>
<th>60 (3in(75mm)x4ft) STRIPS/CASE</th>
</tr>
</thead>
</table>

Henry Company - 909 NORTH SEPULVEDA BLVD., EL SEGUNDO, CA 90245  
Technical Services - 800-486-1278 Email: techservices@henry.com  
www.henry.com