



Physical property	Typical value	Test method
Appearance	Clear	-

### Description

Henry® FX Activator is a water soluble, organic solvent stripping agent.

FX Activator increases the bond between existing FX membranes and other materials being applied onto them.

### Features

- Reactivates FX membranes
- Low odor
- High flash point

### Usage

FX Activator is used to "reactivate" FX membranes to ensure maximum bond of materials applied over them.

FX membranes must be reactivated after 24 hours of curing when applying FX membranes or materials over them.

FX Activator can also be used on other polyurethanes and epoxies.

### Application

**Site Conditions:** All surfaces should be prepared per the approved Henry specification.

**Surface Prep:** Substrates must be free of dirt and dust.

If there are any doubts about suitability of a substrate, further advice should be sought from a Henry representative and a small trial area should be applied and tested appropriately.

**Product Mixing:** FX Activator must be thoroughly stirred.

**Mix Ratio:** FX Activator is a single component product

**Pot Life @ 68° F:** Not Applicable. Ensure material in pail is thoroughly sealed.

**Product Application:** FX Activator is applied evenly by brush or spray.

Do not allow FX Activator to pond on the coating surface. Wipe puddles immediately with a clean cloth.

**Application Rate:**

- Apply in one, thin coat.

**WFT-DFT:** less than 1 mil.

**Re-coat and Traffic Times after application:**

Minimum @ 68° F = once FX Activator has completely flashed off or dissipated and the FX membrane surface is tacky.

Maximum = 1 hour

**Product Restrictions and Limitations:**

FX Activator must be re-applied if the FX membrane surface is not tacky or the maximum over-coat period of 1 hour is exceeded.

**NOTE:** Before using FX Activator, please refer to Safety Data Sheet (SDS). Ensure the same safe working methods are followed for all persons in the work area. Wear suitable protective clothing, butyl rubber or nitrile gloves and safety goggles with side shields during mixing and application.

Do not use near high heat or open flame.

Wear rubber or leather boots.

Respiratory masks should be worn at all times when adequate ventilation does not exist.

## Henry FX Activator

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A NIOSH/MSHA (TC-23C-1809), multi gas vapor respirator is acceptable.  
Observe OSHA regulations for respirator use (29 CFR 1910.134).  
Avoid direct contact with skin or eyes.  
Uncured resin is corrosive, toxic or both. May cause allergic reactions or hypersensitivity reactions  
Contact with skin – wash immediately with soap and water.  
Contact with eyes – rinse immediately with lots of water and seek medical attention.

## Coverage

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Application rates should be adjusted to meet each project's specified requirements. Coverage rates are theoretical and do not take into account material loss due to project conditions and working methods.

- For Henry System Warranty and Gold Seal Warranty requirements, refer to appropriate approved Henry specification for application and coverage rate requirements.

## Clean-up

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Clean-up of tools and equipment may be accomplished by using Xylene or MEK. Read and follow all Health and Safety instructions on SDS. Wash body with soap and water. Ensure all materials are mixed and cured before disposal, in accordance with federal, state, and local regulations. Dispose of all packaging in accordance with federal, state, and local regulations.

## Product contents / packaging size

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1 gal / 1 gal container

## Storage

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Two years in original, unopened containers between 55° F and 90° F. Lower temperatures may cause crystallization.  
Storing the material at a higher temperature may reduce its shelf life.  
Under dry, ventilated conditions and out of direct sunlight. Keep in an upright position and do not over stack.

For more information, visit [www.henry.com](http://www.henry.com) or for technical assistance call us at 800-486-1278. For more information on the Henry® product warranty and liability disclaimer please visit [www.henry.com/warranty](http://www.henry.com/warranty). Refer to the Safety Data Sheet prior to using this product. The Safety Data Sheet is available at [www.henry.com](http://www.henry.com) or by emailing Henry® Product Support at [productsupport@henry.com](mailto:productsupport@henry.com) or by calling 800-486-1278.

Henry is a registered trademark of Henry Company.  
Covered by US patent 6,901,712; Canadian patent 2,413,550.

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