

Henry® Dundeq™ System Primer Guidelines

Henry Company primers are specifically designed to promote and improve adhesion of Henry products. Verify substrate is sound, dry, clean, and free of laitance, oil, grease, dirt, excess mortar, frost, loose and flaking particles, curing compounds and contaminants. Prepare substrates in accordance with this bulletin prior to primer installation. Refer to product specific technical data sheet (TDS) and other published Dundeq System Tech-Talk Bulletins to verify installation requirements.

Dundeq System Primer Options

Where recommended, fully broadcast aggregate into wet primer, to rejection, as stated below. Refer to the product specific TDS and chart below for primer descriptions, substrate primer guidelines, and resin application rates.

Dundeq System Primer Descriptions

- Standard primers
 - Henry LV Primer
 - Henry LVXL Primer – applications where temperatures are lower than 50 °F
- Applications where the Dundeq System is installed more than 48 hours after primer installation
 - Henry ST Primer and aggregate
 - Henry STXL Primer and aggregate – applications where temperatures are lower than 50 °F
- Metal (stainless steel, galvanized steel, aluminum and copper) and PVC (rigid pipe) substrates
 - Pumadeq™ Primer 20 and aggregate
- Primer used to seal and prevent vapor drive (moisture emission) in concrete, wood and exterior roof boards
 - Henry GC Epoxy Primer

Substrate primer guidelines for Dundeq System*						
Substrate	Henry LV Primer	Henry LVXL Primer	Henry ST Primer and aggregate	Henry STXL Primer and aggregate	Pumadeq Primer 20 and aggregate**	Henry GC Epoxy Primer
Concrete, Masonry, Brick and CMU	✓	✓	✓	✓	✗	✓
Exterior grade cement board	✓	✓	✓	✓	✗	✓
Exterior grade wood/plywood	✓	✓	✓	✓	✗	✓
Metal (steel)	✓	✓	✓	✓	✗	✓
Metal (stainless steel, galvanized steel, aluminum and copper)	✗	✗	✗	✗	✓	✗
PVC (rigid pipe)	✗	✗	✗	✗	✓	✗

*Primers with aggregate: fully broadcast, to rejection, dry silica sand (sieve size: #20-30) into wet primer.

**Take caution to protect stainless steel, galvanized steel, aluminum, copper, or PVC rigid pipe from all primers except Pumadeq Primer 20 with aggregate.

KEY	
✓	Recommended primer
✗	Primer not recommended

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